

# Packaging Directive for Suppliers

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## Shipments using a parcel service

Material with a weight of up to 31 kg can be packed into cardboard boxes with the maximum dimensions of 1200 x 600 x 600.

## Shipments on pallets

- a. Packaging wood must be heat-treated according to the IPPC standard and stamped. (Plywood and pressboard are not subject to quarantine regulations).
- b. Place and secure the goods on pallets. It must be possible to push the goods into the truck and container using a forklift truck. The circumference of the goods must not be larger than the pallets.
- c. Secure the goods properly using at least 25 mm wide polyester straps.
- d. Protect those goods at risk of corrosion with "Metacolin 850" or "Cortec VCI 369".
- e. Those goods at risk of corrosion should also be wrapped airtight with VCI/corrosion protection film.
- f. Piping and pipe nozzles must each be closed at the ends.
- g. Symbols such as chain, forklift, center of gravity symbols etc. must be attached clearly visible in accordance with DIN 55402.
- h. Do not stick labels or adhesive tape onto surfaces that must remain visible.

The following regulations apply in addition:

## Packaging for air freight to third country nations

- a. Pack goods secured for forklifts in tamper-proof and stackable **wooden crates**. A PE film cover should ideally be placed and adhered over the wooden crates.

## Packaging for sea freight to third country nations

- a. "Container-DRI" desiccants should be wrapped in VCI film (1 bag//m<sup>3</sup>) along with the goods.
- b. A PE film cover should be placed and adhered over each packaging unit.
- c. No hazardous goods may be packed into packaging units for sea freight!
- d. The maximum length of 12 m and width of 2.30 m must be adhered to for pallets. Otherwise, consultation with Eisenmann will be required.

## Hazardous goods

- a. Hazardous goods must be registered, packed, marked and shipped in accordance with the statutory regulations and applicable Directives.
- b. The goods must be marked as hazardous goods accordingly and packed properly.

## Sustainability

In the interests of sustainability, optimal utilization of the packaging units must be ensured and the use of environmentally friendly or reusable materials should be preferred.

Orders for packaging material can be placed with the following companies:

VCI film	Dill, Tel. +49 711975550 (roll 50x6m, 150µm, type E)
	Corpac, Tel. +49 7062914360 (VCI, roll 50x6m, 150µm)
Desiccants	Marx, Tel. +49 7644914120 (Container-DRI)
Tightening straps	Cordstrap, Tel. +49 2166 4525909, (CC85 or CW105 straps)
Protection against corrosion	Bantleon, Tel. +49 73139900 (Metacolin 850, spread/spray)
	Corpac, Tel. +49 7062914360 (Cortec VCI 369 spray can)

**Each supplier is responsible for the safe and sustainable packaging of goods!**